



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-706-011
Job Sheet 178515



Part No: D412-706-011

Job Qty: 1 ea

Part Name: Fuel Purge Canister



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Due Date: 6/19/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B SHEETS 19-20 IPP Rev:E 04.12.03 Remove AN6289-6D; Change Qty of 924-6D KJ/JLM IPP Rev:F 08-05-14 revise comment in seq.17 /24 DD ver:EC IPP rev G 10.01.18 per DSI9494 EC verified by:DD IPP Rev:H 10.03.23 as per IIN revA DD verified:EC IPP Rev:I 10.05.10 as per chg003 DD verified:EC IPP REV K 11.06.17 AS PER CHG 002 JLM VERIFIED:ec IPP Rev:L 12.12.07 as per IIN revB DD verified:JLM

Ship Via:

Chgo 004 Seattle

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/19/18	6/19/18	0.00	0.00	Start Up Stores/Pkg-1		<i>6/12/2018</i>
110	Packaging	1 pcs	6/19/18	6/19/18	0.00	0.00	Packaging1-4		<i>JUN 20 2018</i>
120	QC	1 pcs	6/19/18	6/19/18	0.00	0.00	QC4		<i>7/1/18</i>
125	DC	1 pcs	6/19/18	6/19/18	0.00	0.00	DC		<i>7/1/18</i>
130	Packaging	1 pcs	6/19/18	6/19/18	0.00	0.00	Packaging3-2		<i>7/1/18</i>
140	QC21-FG	1 Ea	6/19/18	6/19/18	0.00	0.00	QC21		<i>7/1/18</i>



Container No: S082608



Part: D412-706-011

Job No: 178515

Serial No/Batch: S082608

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/20/18

3618

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-5A	Bolt	4 Ea (4 ea)	90-Start up Operation	
AN814-8D	Plug	1 Ea (1 ea)	90-Start up Operation	
AN815-6D	Union M Flare	2 Ea (2 ea)	90-Start up Operation	
AN815-8D	Union-M-Flare	1 Ea (1 ea)	90-Start up Operation	
AN833-6D	Elbow, Bulkhead-M-Flare	2 Ea (2 ea)	90-Start up Operation	
AN833-8D	Elbow	1 pcs (1 ea)	90-Start up Operation	
AN924-6D	Nut	4 Ea (4 ea)	90-Start up Operation	
AN924-8D	Nut	1 pcs (1 ea)	90-Start up Operation	
AN938-6D	Tee	1 Ea (1 ea)	90-Start up Operation	
D2001-4	Valve Assembly 1/4 Inch	1 Ea (1 ea)	90-Start up Operation	
D3262-043	Canister Assembly	1 Ea (1 ea)	90-Start up Operation	
D3264-1	Bracket	2 Ea (2 ea)	90-Start up Operation	
D3297-1-0098	Hose Assembly	1 Ea (1 ea)	90-Start up Operation	
D3297-1-0121	Hose Assembly	1 Ea (1 ea)	90-Start up Operation	
D3297-3-0210	Hose Assembly 21.00"	1 Ea (1 ea)	90-Start up Operation	
D3298-005	Tube Assembly	1 Ea (1 ea)	90-Start up Operation	
D3298-007	Tube Assembly	1 Ea (1 ea)	90-Start up Operation	
D3299-3	Fitting	1 Ea (1 ea)	90-Start up Operation	
D3299-5	Fitting	1 Ea (1 ea)	90-Start up Operation	
D3299-7	Fitting	1 Ea (1 ea)	90-Start up Operation	
D3301-1	Placard	1 Ea (1 ea)	90-Start up Operation	
D3301-3	Placard	1 Ea (1 ea)	90-Start up Operation	
D3302-1	Doubler	1 Ea (1 ea)	90-Start up Operation	
D3302-3	Doubler	1 Ea (1 ea)	90-Start up Operation	
D3329-1	Bushing	2 Ea (2 ea)	90-Start up Operation	
D4054-Q01	Tube Assembly	1 Ea (1 ea)	90-Start up Operation	
D4054-003	Tube Assembly	1 Ea (1 ea)	90-Start up Operation	
D4054-009	Tube Assembly	1 Ea (1 ea)	90-Start up Operation	
MS21042L3	Nut	4 Ea (4 ea)	90-Start up Operation	
MS21919-WDG9	Clamp	2 Ea (2 ea)	90-Start up Operation	
MS21920-42	Clamp	2 Ea (2 ea)	90-Start up Operation	
MS29512-06	O-Ring	7 pcs (7 ea)	90-Start up Operation	
MS29512-08	O-Ring	3 pcs (3 ea)	90-Start up Operation	
MS35489-16	Grommet	1 Ea (1 ea)	90-Start up Operation	
NAS1149D0332J	Washer	4 Ea (4 ea)	90-Start up Operation	
NAS1149D0363J	Washer	8 Ea (8 ea)	90-Start up Operation	
NAS1149D0963J	Washer	2 Ea (2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-5A	4	258	0
	AN814-8D	1	6	0
	AN815-6D	2	12	0
	AN815-8D	1	14	0
	AN833-6D	2	6	0
	AN833-8D	1	7	0
	AN924-6D	4	18	0
	AN924-8D	1	2	0
	AN938-6D	1	1	0
	D2001-4	1	3	0
	D3262-043	1	1	0
	D3264-1	2	0	0
	D3297-1-0098	1	2	0
	D3297-1-0121	1	4	0
	D3297-3-0210	1	3	0
	D3298-005	1	2	0
	D3298-007	1	2	0
	D3299-3	1	2	0
	D3299-5	1	18	0
	D3299-7	1	15	0
	D3301-1	1	6	0
	D3301-3	1	10	0
	D3302-1	1	2	0
	D3302-3	1	1	0
	D3329-1	2	19	0
	D4054-001	1	0	0
	D4054-003	1	0	0
	D4054-009	1	0	0
	MS21042L3	4	859	0
	MS21919-WDG9	2	80	0
	MS21920-42	2	4	0
	MS29512-06	7	27	0
	MS29512-08	3	56	0
	MS35489-16	1	4	0
	NAS1149D0332J	4	1,929	0
	NAS1149D0363J	8	2,639	0
	NAS1149D0963J	2	509	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003618	S077373	AN3-5A	Bolt	S041106-1	FP001	4
003618	S077372	AN814-8D	Plug	FM137851-3	ST326	1
003618	S077371	AN815-6D	Union M Flare	S041109	ST325	2
003618	S077370	AN815-8D	Union-M-Flare	F124239	ST326	1
003618	FM136047	AN833-6D	Elbow, Bulkhead-M-Flare		ST324	1
003618	S077369	AN833-6D	Elbow, Bulkhead-M-Flare	FM137820-3	ST324	1
003618	S077366	AN833-8D	Elbow	FM126475	ST324	1
003618	Fm137412.0	AN924-6D	Nut		ST322	2
003618	S077364	AN924-6D	Nut	S034390	ST322	2
003618	S077363	AN924-8D	Nut	FM126400	ST322	1
003618	Fm136986-0	AN938-6D	Tee		ST322	1
003618	S077362	D2001-4	Valve Assembly 1/4 Inch	f160652	ST001	1
003618	F163811	D3262-043	Canister Assembly		ST492	1
003618	S081405	D3264-1	Bracket	s079717	ST493	2
003618	S077361	D3297-1-0098	Hose Assembly	s069049	ST209	1
003618	F160414	D3297-1-0121	Hose Assembly		ST209	1
003618	F162746	D3297-3-0210	Hose Assembly 21.00"		ST209	1
003618	S077353	D3298-005	Tube Assembly	f157336	ST210	1
003618	S077360	D3298-007	Tube Assembly	f155469	ST210	1
003618	S077359	D3299-3	Fitting	F160416	ST030	1
003618	S077358	D3299-5	Fitting	f86846	ST030	1
003618	S077357	D3299-7	Fitting	f95411	ST030	1
003618	S077356	D3301-1	Placard	s072186	ST030	1
003618	S077355	D3301-3	Placard	s033942	ST030	1
003618	S077354	D3302-1	Doubler	f137783	ST494	1
003618	F140808	D3302-3	Doubler		ST494	1
003618	S077352	D3329-1	Bushing	f157303	ST031	2
003618	S082495	D4054-001	Tube Assembly	s082148	ST214	1
003618	S082601	D4054-003	Tube Assembly	s082479	ST214	1
003618	S082494	D4054-009	Tube Assembly	s082222	ST214	1
003618	S077351	MS21042L3	Nut	S075328	ST303	4
003618	S077350	MS21919-WDG9	Clamp	S034403	ST293	2
003618	FM137432	MS21920-42	Clamp		ST546	2
003618	S000681	MS29512-06	O-Ring		ST274	1
003618	S077349	MS29512-06	O-Ring	S027734	ST274	6
003618	S077348	MS29512-08	O-Ring	S006994	ST274	3
003618	S077347	MS35489-16	Grommet	F121255	ST269	1
003618	S077346	NAS1149D0332J	Washer	S035396	ST264	4
003618	S077345	NAS1149D0363J	Washer	S015269	ST263	8
003618	S077344	NAS1149D0963J	Washer	FM135671-15	ST263	2

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 6/20/18 10:24 AM dart.quirion.sonia

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D412-706-011	FUEL PURGE CANISTER INSTALLATION (212/412)
	X		D205-706-013	FUEL PURGE CANISTER INSTALLATION (205/214/EAGLE SINGLE)
		X	D204-706-015	FUEL PURGE CANISTER INSTALLATION (204)
1	1	1	D2001-4	VALVE ASSEMBLY
		2	D2026-101	SCREW
	1	1	D3262-041	CANISTER ASSEMBLY
1			D3262-043	CANISTER ASSEMBLY
2	2	2	D3264-1	BRACKET
1			D3297-1-0098	HOSE ASSEMBLY
1	1		D3297-1-0121	HOSE ASSEMBLY
	1		D3297-1-0130	HOSE ASSEMBLY
1			D3297-3-0210	HOSE ASSEMBLY
	1		D3297-3-0350	HOSE ASSEMBLY
		1	D3297-5-0410	HOSE ASSEMBLY
	1		D3298-001	TUBE ASSEMBLY
1			D3298-005	TUBE ASSEMBLY
1			D3298-007	TUBE ASSEMBLY
	1		D3298-009	TUBE ASSEMBLY
		1	D3298-011	TUBE ASSEMBLY
		1	D3298-013	TUBE ASSEMBLY
		1	D3298-015	TUBE ASSEMBLY
	1	1	D3299-1	FITTING
1	1		D3299-3	FITTING
1			D3299-5	FITTING
1			D3299-7	FITTING
1	1	1	D3301-1	PLACARD
1	1	1	D3301-3	PLACARD
1	1		D3302-1	DOUBLER
1	1		D3302-3	DOUBLER
		1	D3302-5	DOUBLER
		2	D3302-7	DOUBLER
2			D3329-1	BUSHING
1			D4054-001	TUBE ASSEMBLY
1			D4054-003	TUBE ASSEMBLY
1			D4054-009	TUBE ASSEMBLY
4	4	4	AN3-5A	BOLT
	1	1	AN814-6D	PLUG
1			AN814-8D	PLUG
2	2	2	AN815-6D	UNION
1			AN815-8D	UNION
		1	AN816-6D	NIPPLE
2	3	1	AN833-6D	ELBOW

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Revision: B

Date: 12.11.06

Change Record

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Part Number: D412-706-011

Description: FUEL PURGE CANISTER

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